SEVES GLASS BLOCK

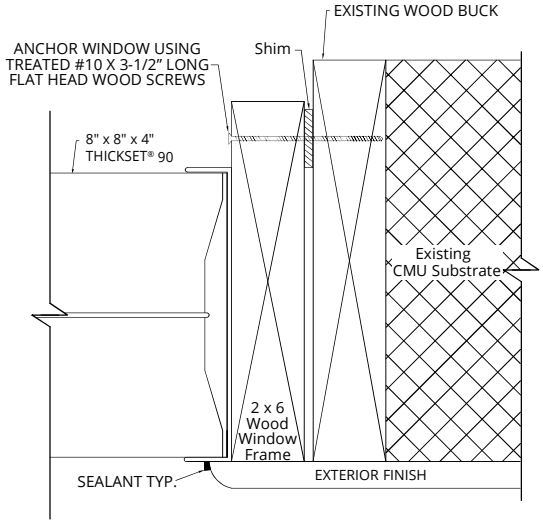
Installation Instructions for Residential Prefabed Hurricane-Resistant Windows Purchased from SEVES Distributors

Window installation standards, such as ASTM E2112 "Standard Practice for Installation of Exterior Windows, Doors and Skylights", should be followed, where applicable.

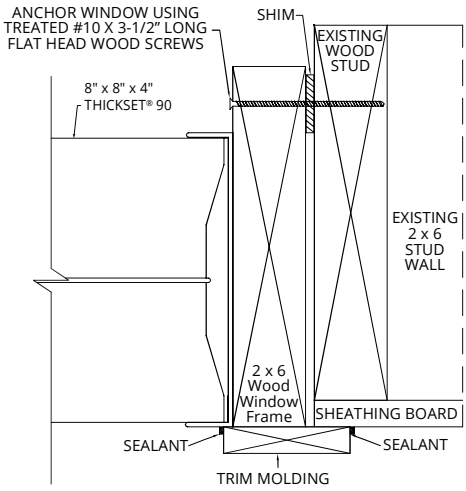
- Maintain window in an upright position during shipping, storage and while on site
- Immediately before installation, carefully remove all wrapping and support lumber from window. Caution: Remove only the support lumber not the window frame.
- Lift or hoist window from the bottom. Caution: Do not lift the window from the top as this could damage the window.
- Place window into opening with flush side toward the exterior . Shim window level and plumb and secure shims. Window must be anchored from the interior side. Refer to the Rough Opening Chart for window opening dimensions.

NOTE: In masonry or concrete walls, the window openings must be fitted with wood bucks to accommodate anchorage of the window. Secure wood bucks into masonry or concrete using 3/16" x 1" embedment depth Hilti Kwik-Con II fasteners or equal, at 6" to 7" on center spacing. Countersink all fastener heads into wood buck frame. All rough opening dimensions apply to within wood buck framing.

- Anchor window using #10 x 3-1/2" long flat head treated wood screws. Spacing of the screws shall be as follows: Start within 1" from each corner and spaced no more than 7" on center (per each of four sides). Be sure to screw through all shims. Pre-drill all holes.
- All screws must be driven perpendicular to the frame.
- All screw heads should be flush to the wood frame or countersunk (optional) .
- Properly seal the window.
- Clean and maintain the glass block with any common household glass cleaner.



CMU Wall Detail



Wood Framing Wall Detail

HURRICANE TESTED
CODE APPROVED

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